

Replacement Sheet

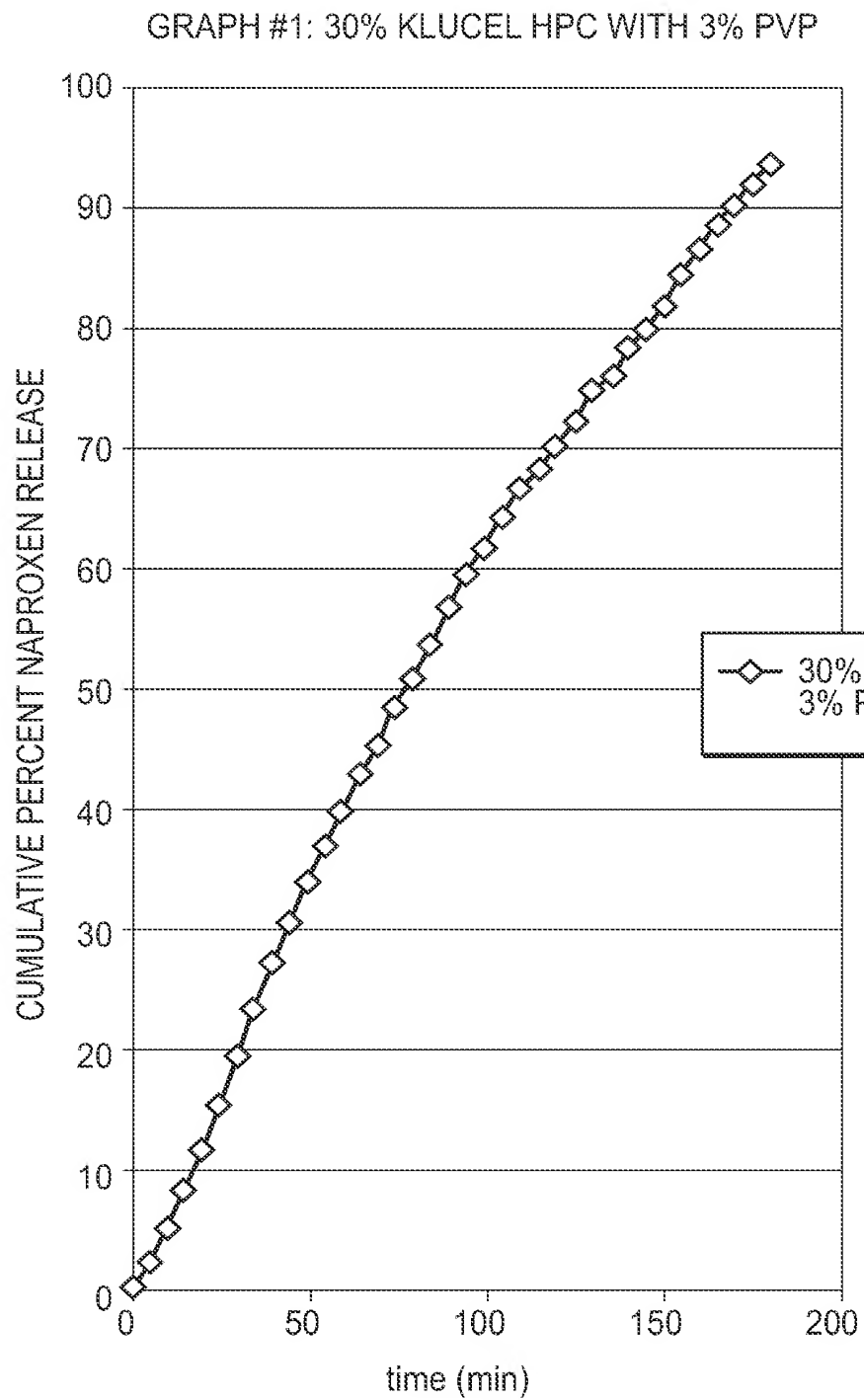


FIG. 1

Replacement Sheet

GRAPH #2: 15, 25, 35 kP HARDNESS COMPARISON

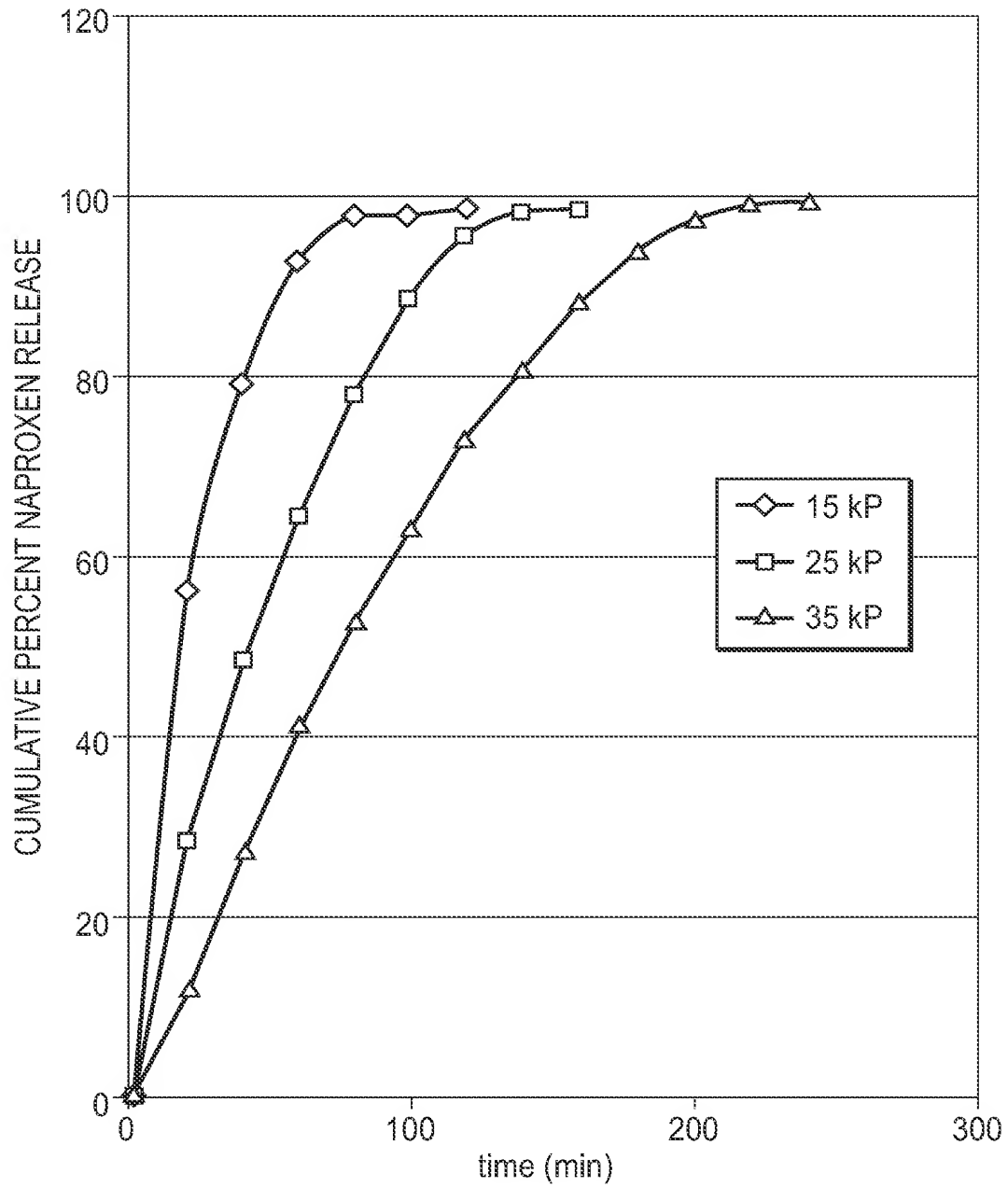


FIG. 2

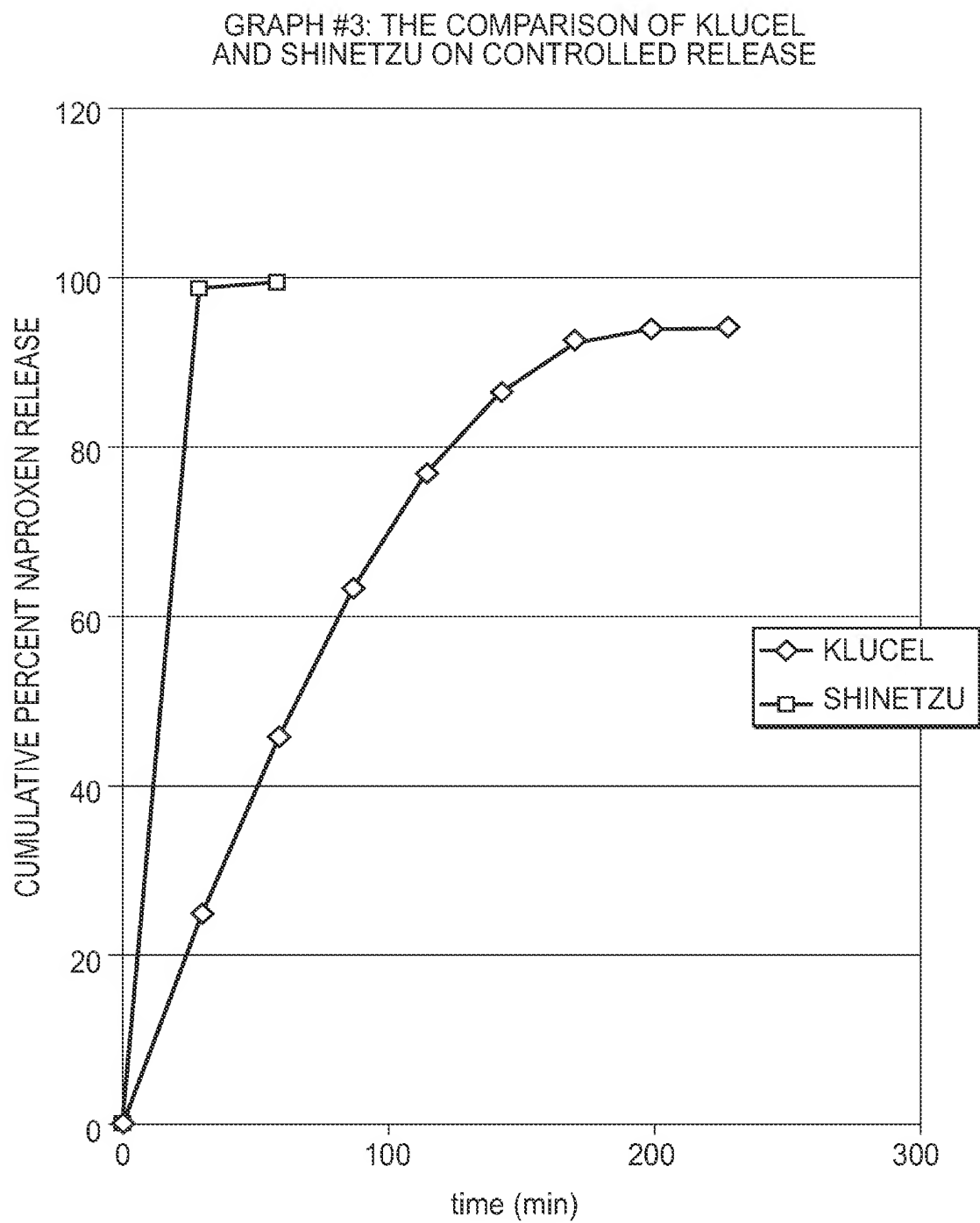


FIG. 3

Replacement Sheet

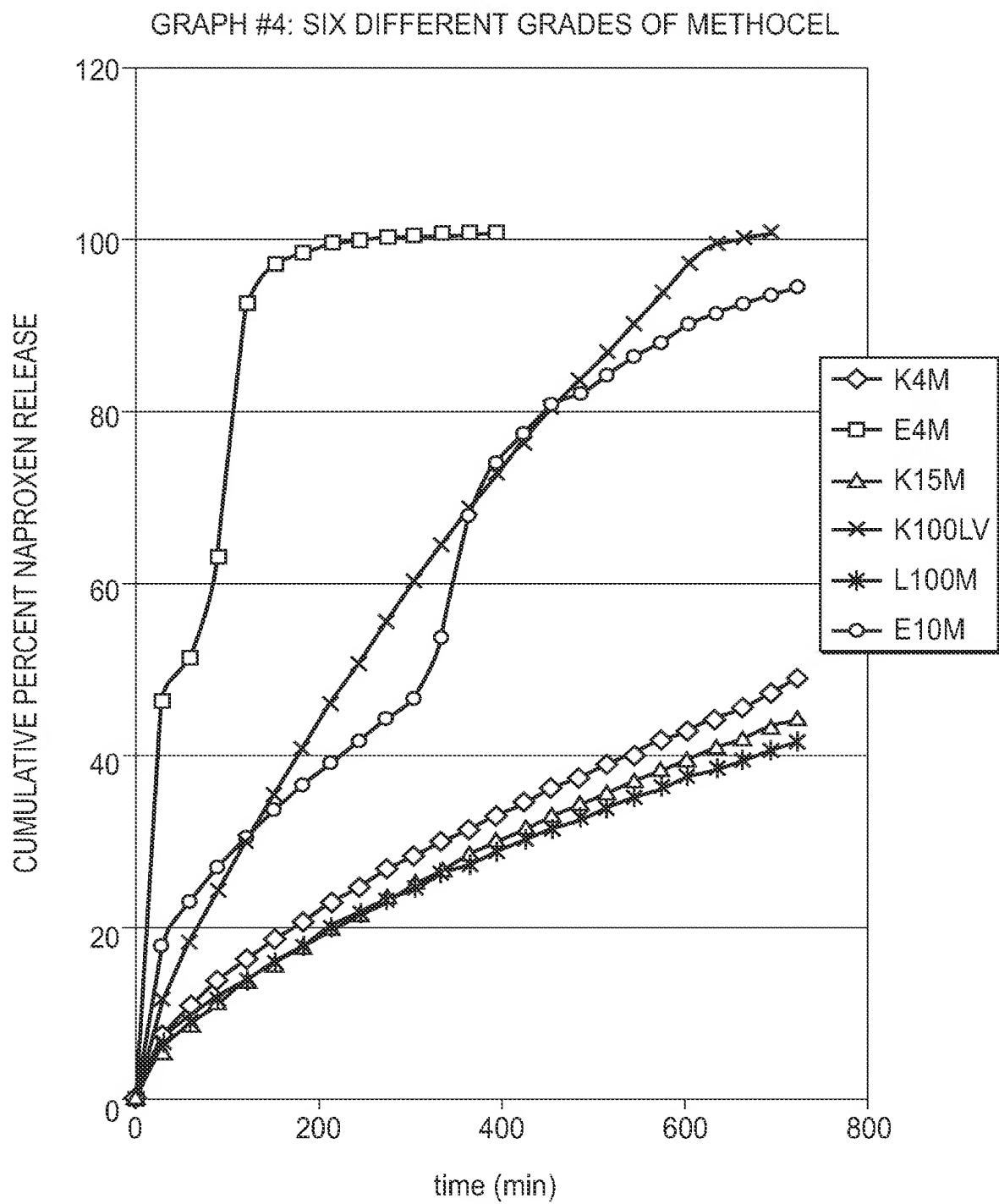


FIG. 4

Replacement Sheet

GRAPH #5: THE EFFECT OF SODIUM BICARBONATE ON CONTROLLED RELEASE

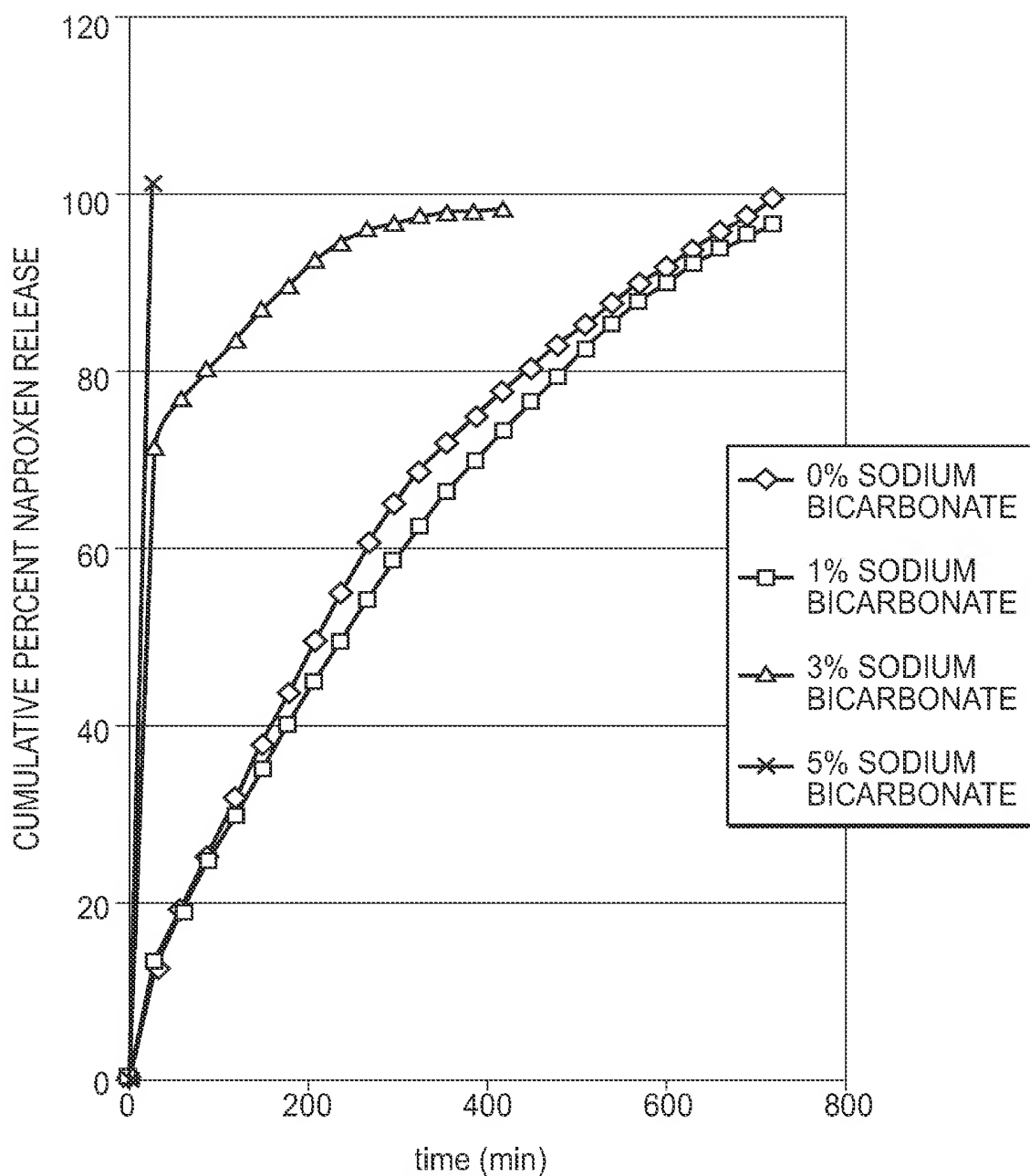


FIG. 5

Replacement Sheet

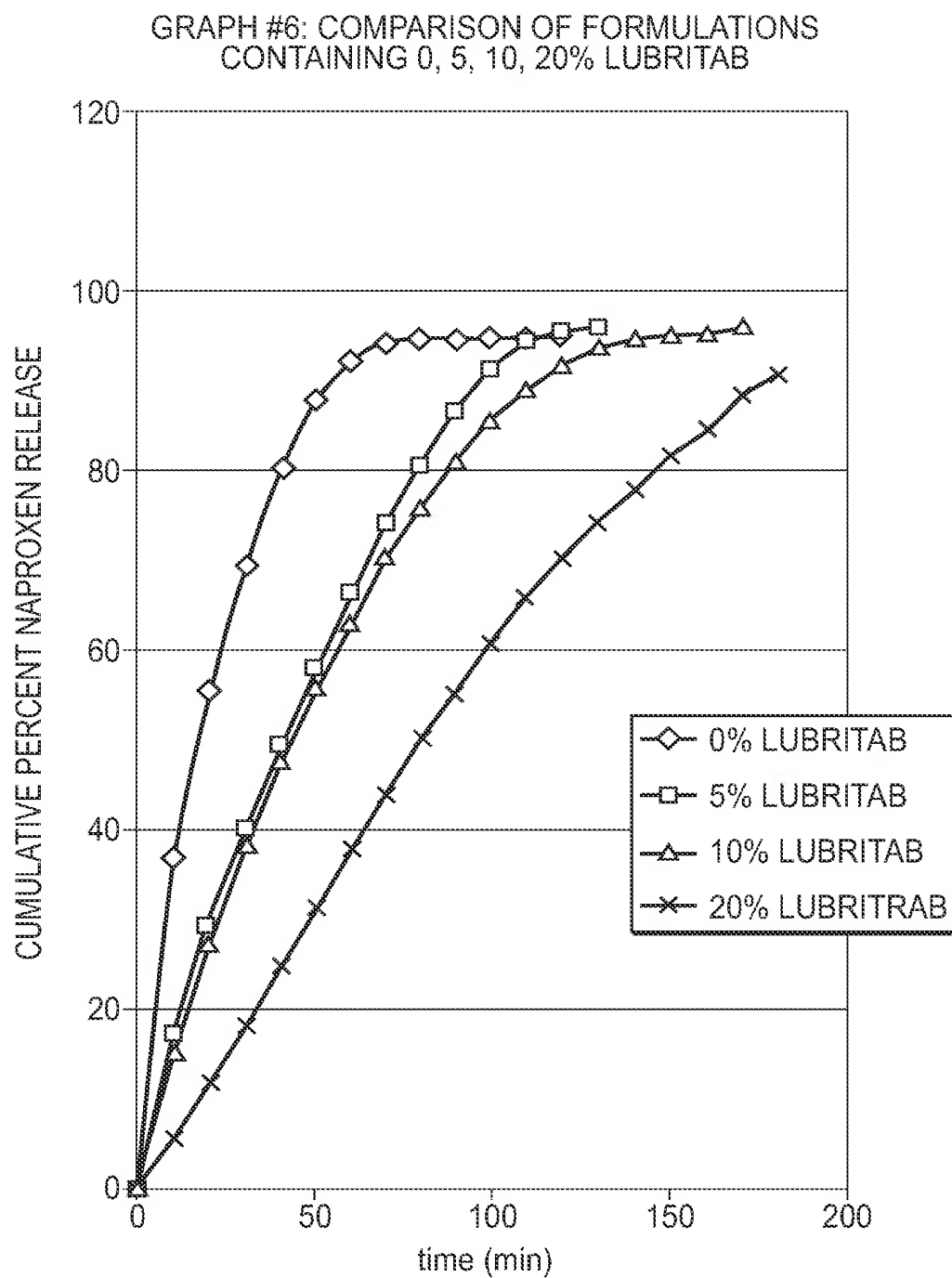


FIG. 6

GRAPH #7: THE VALUE OF SDI
IN CONTROLLED RELEASE

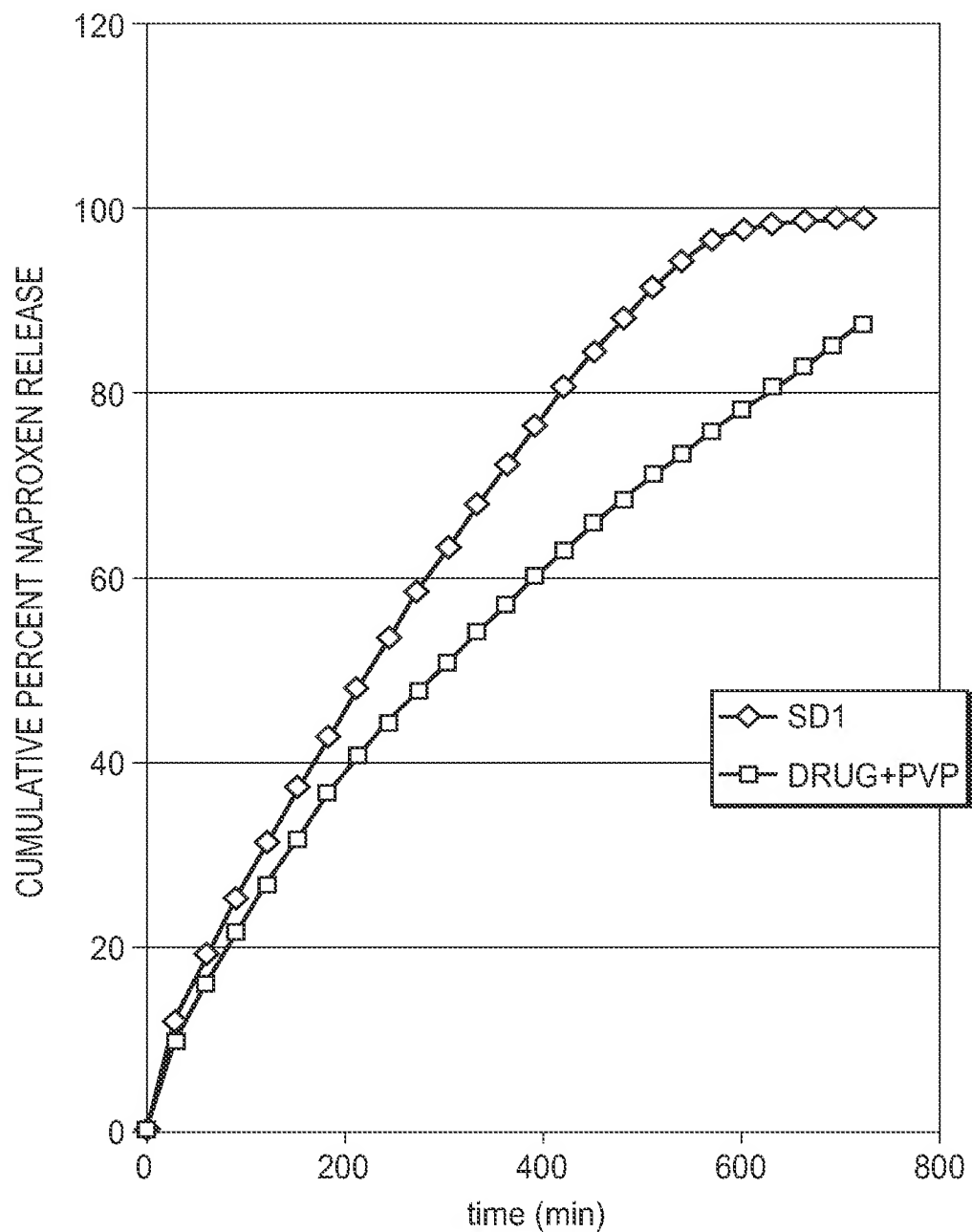


FIG. 7

Replacement Sheet

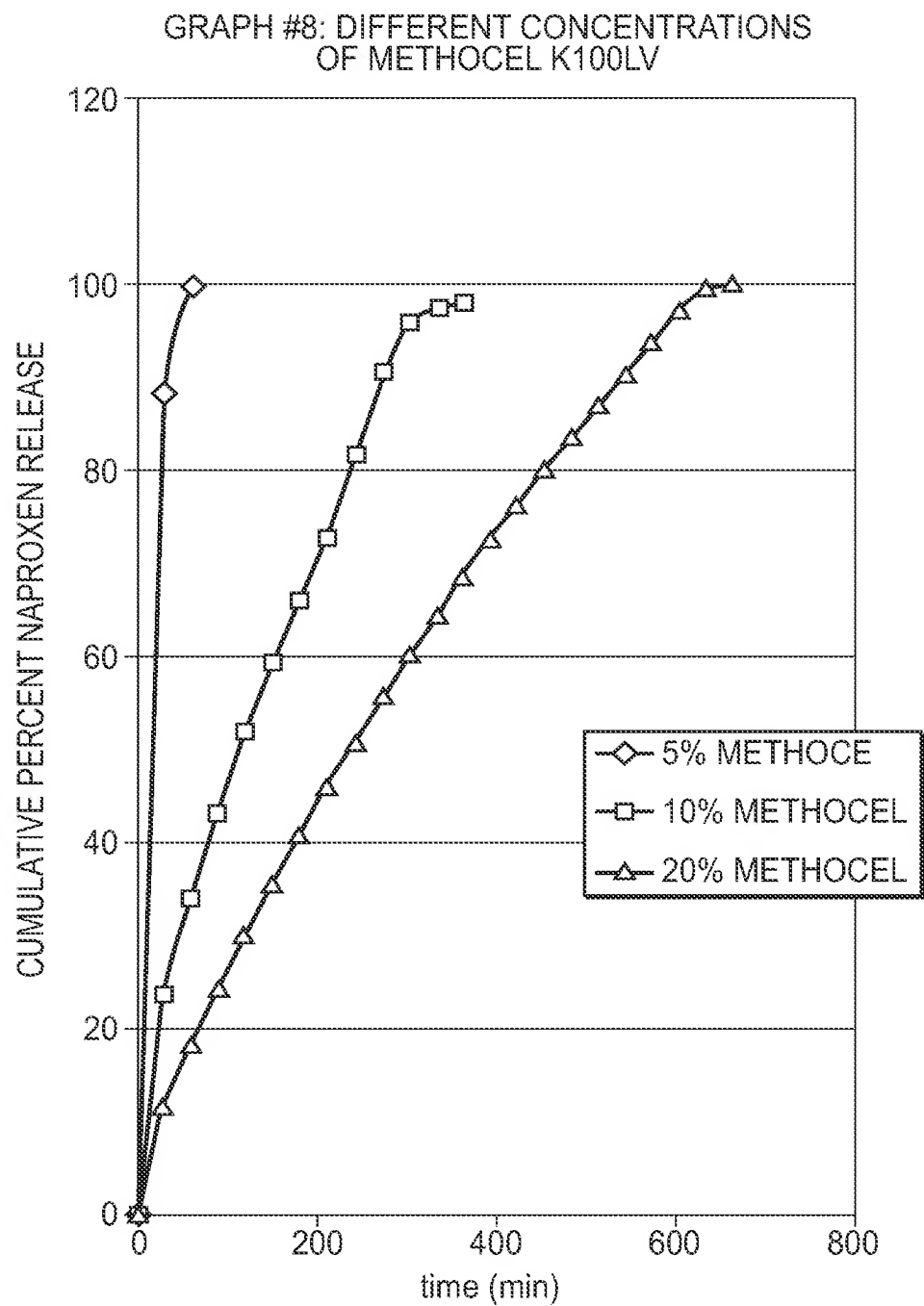


FIG. 8

GRAPH #9: THE EFFECT OF MICRONIZATION
ON CONTROLLED RELEASE

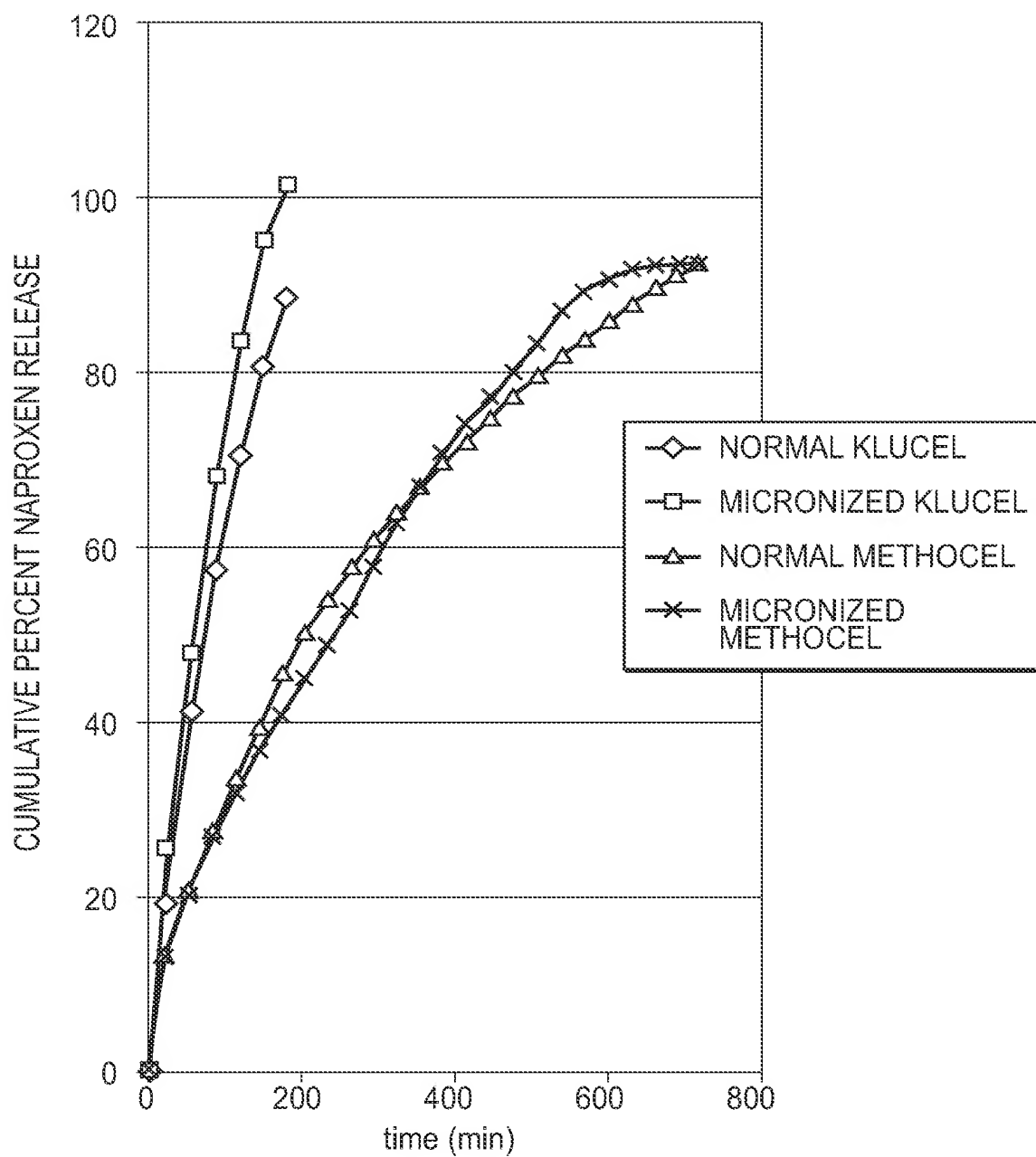


FIG. 9

GRAPH #10: THE EFFECT OF WET-GRANULATION
ON CONTROLLED RELEASE

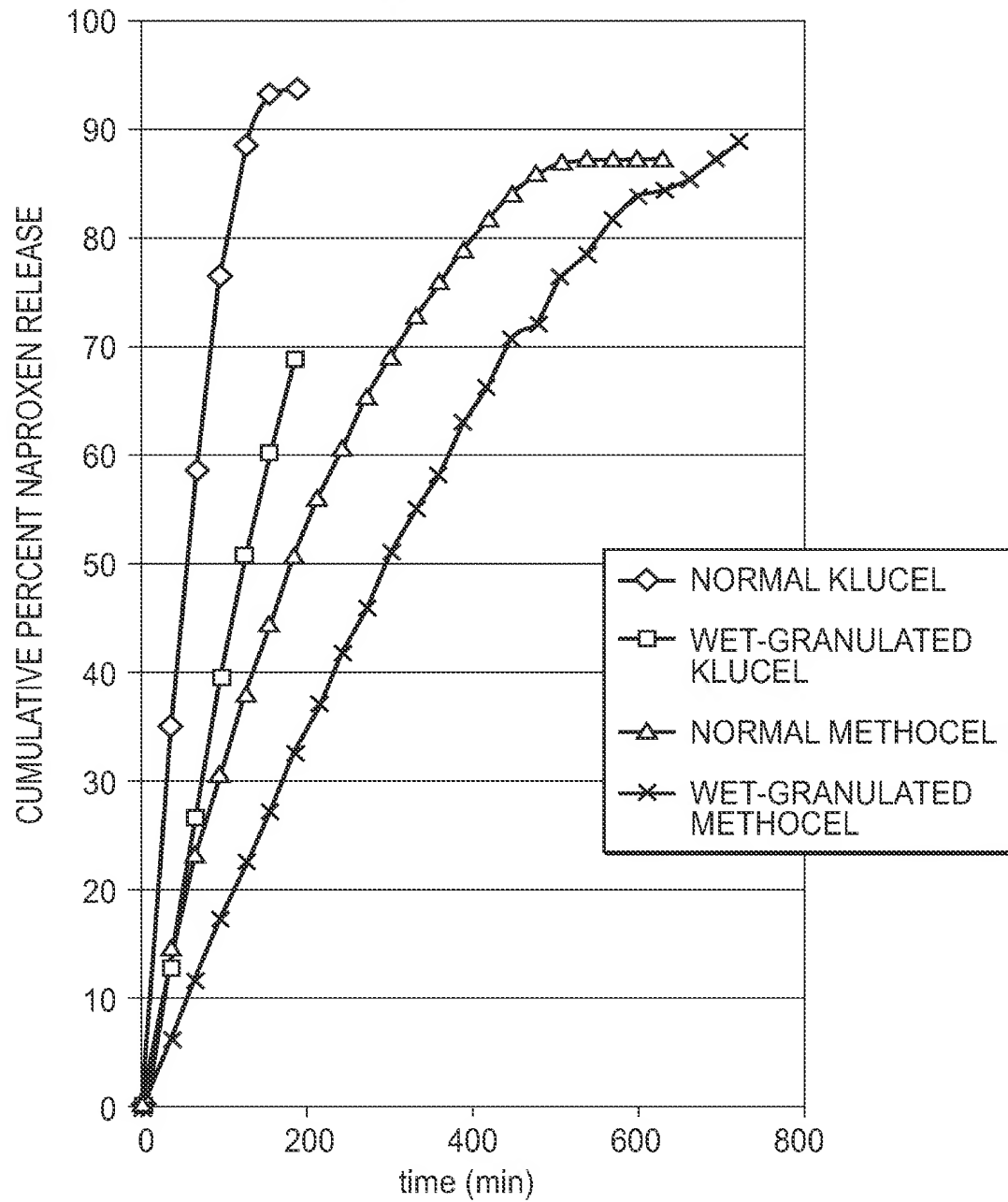


FIG. 10